



# Material Safety Data Sheet

## SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

### Performance Pipe (PE Pipe and Fittings: Various Colors)

**Product Use:** Conveyance of liquids, gases and other media.

**Synonyms:** Polyethylene Plastic DriscoPlex® Pipe and Fittings

**Product CAS No.:** Mixture

**Company Identification:**

Performance Pipe, A Division of  
Chevron Phillips Chemical Company LP  
5085 W Park Blvd, Ste 500  
PlanoTX 75093

**Product Information:**

MSDS Requests: 1 - (800) 852-5530  
Technical Information: 1 - (800) 527-0662  
Responsible Party: Product Safety Group  
Email:msds@cpchem.com

Chevron Phillips Chemicals International N.V.  
Brusselsesteenweg 355  
B-3090 Overijse  
Belgium

**24-Hour Emergency Telephone Numbers:** HEALTH:Chevron Phillips Emergency Information Center 866.442.9628 (North America) and 1.832.813.4984 (International)

TRANSPORTATION: North America: CHEMTREC 800.424.9300 or 703.527.3887  
ASIA: +1.703.527.3887  
EUROPE: BIG .32.14.584545 (phone) or .32.14.583516 (telefax)  
SOUTH AMERICA SOS-Cotec Inside Brazil: 0800.111.767  
Outside Brazil: 55.19.3467.1600

## SECTION 2 HAZARDS IDENTIFICATION

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**EMERGENCY OVERVIEW**

Colored plastic (various colors)

**NFPA RATINGS:** Health: 0 Flammability: 0 Reactivity: 0

**GHS Classification and Labeling:**

Not hazardous. No hazards have been determined using GHS criteria.

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**IMMEDIATE HEALTH EFFECTS:**

**Eye:** If this material is heated, thermal burns may result from eye contact. Not expected to cause prolonged or significant eye irritation.

**Skin:** If this material is heated, thermal burns may result from skin contact. Contact with the skin is not expected to cause prolonged or significant irritation. Contact with the skin is not expected to cause an allergic skin response. Thermal burns to the skin: may include pain or feeling of heat, discoloration, swelling, and blistering.

**Ingestion:** Not expected to be harmful if swallowed.

**Inhalation:** Not expected to be harmful if inhaled. If this material is heated, fumes may be unpleasant and produce nausea and irritation of the upper respiratory tract.

**SECTION 3 COMPOSITION/ INFORMATION ON INGREDIENTS**

COMPONENT	CAS NUMBER	AMOUNT	EINECS / ELINCS	SYM	R-Phrases
Polyethylene	9002-88-4	> 96 % weight	EXEMPT	NA	NA
Polyethylene Hexene Copolymer	25213-02-9	> 96 % weight	EXEMPT	NA	NA
Polyethylene Butene Copolymer	25087-34-7	> 96 % weight	NA	NA	NA
May Include: Carbon Black	1333-86-4	0 - 4 % weight	215-609-9	NA	NA
May Include: Lead Chromate Pigment	1344-37-2	0 - 1 % weight	215-693-7	T, N	R62, R50/53, R40, R33, R61

**Occupational Exposure Limits:**

Component	Limit	TWA	STEL	Ceiling / Peak	Notation
May Include: Carbon Black	ACGIH	3.5 mg/m3	NA	NA	NA
May Include: Carbon Black	German MAK	6 mg/m3	NA	NA	NA
May Include: Carbon Black	OSHA PEL	3.5 mg/m3	NA	NA	NA
May Include: Lead Chromate Pigment	ACGIH	.01 mg/m3	NA	NA	NA
May Include: Lead Chromate Pigment	German MAK	.1 mg/m3	NA	4	NA
May Include: Lead Chromate Pigment	OSHA SP	.05 mg/m3	NA	NA	NA
Polyethylene	ACGIH	3 mg/m3	NA	NA	NA
Polyethylene	German MAK	6 mg/m3	NA	NA	NA
Polyethylene Butene Copolymer	ACGIH	Not Established	NA	NA	NA
Polyethylene Hexene Copolymer	ACGIH	Not Established	NA	NA	NA

**SECTION 4 FIRST AID MEASURES**

**Eye:** If heated material should splash into eyes, flush eyes immediately with fresh water for 15 minutes while holding the eyelids open. Remove contact lenses, if worn. Get immediate medical attention.

**Skin:** If the hot material gets on skin, quickly cool in water. See a doctor for extensive burns. Do not try to peel the

solidified material from the skin or use solvents or thinners to dissolve it. The use of vegetable oil, mineral oil, or petroleum jelly is recommended for removal of this material from the skin.

**Ingestion:** If swallowed, do not induce vomiting. Give the person a glass of water or milk to drink and get immediate medical attention. Never give anything by mouth to an unconscious person.

**Inhalation:** Move the exposed person to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention if breathing difficulties continue.

## SECTION 5 FIRE FIGHTING MEASURES

### FIRE CLASSIFICATION:

Classification (29 CFR 1910.1200): Not flammable or combustible. This material will burn although it is not easily ignited.

**NFPA RATINGS:** Health: 0 Flammability: 0 Reactivity: 0

### FLAMMABLE PROPERTIES:

**Flashpoint:** NA

**Autoignition:** NA

**Flammability (Explosive) Limits (% by volume in air):** Lower: NA Upper: NA

**EXTINGUISHING MEDIA:** Use water fog, foam, dry chemical or carbon dioxide (CO<sub>2</sub>) to extinguish flames.

### PROTECTION OF FIRE FIGHTERS:

**Fire Fighting Instructions:** Material will not burn unless preheated. Clear fire area of all non-emergency personnel. Only enter confined fire space with full gear, including a positive pressure, NIOSH-approved, self-contained breathing apparatus. Cool surrounding equipment, fire-exposed containers and structures with water. Container areas exposed to direct flame contact should be cooled with large quantities of water (500 gallons water per minute flame impingement exposure) to prevent weakening of container structure. If possible, water should be applied as a spray from a fogging nozzle since this is a surface burning material. The application of high velocity water will spread the burning surface layer. For fires involving this material, do not enter any enclosed or confined fire space without proper protective equipment, including self-contained breathing apparatus.

**Combustion Products:** Incomplete combustion can also produce formaldehyde. Normal combustion forms carbon dioxide, water vapor and may produce carbon monoxide, original monomer, other hydrocarbons and hydrocarbon oxidation products, depending on temperature and air availability. Combustion may form: Carbon Dioxide, Carbon Monoxide

## SECTION 6 ACCIDENTAL RELEASE MEASURES

**Protective Measures:** Eliminate all sources of ignition in vicinity of spilled material.

**Spill Management:** If heated material is spilled, allow it to cool before proceeding with disposal methods.

**Reporting:** U.S.A. regulations may require reporting spills of this material that could reach any surface waters. Report spills to local authorities and/or the National Response Center at (800) 424-8802 as appropriate or required.

## SECTION 7 HANDLING AND STORAGE

**READ AND OBSERVE ALL PRECAUTIONS ON PRODUCT LABEL . REFER TO PRODUCT LABEL OR MANUFACTURERS TECHNICAL BULLETINS FOR THE PROPER USE AND HANDLING OF THIS MATERIAL .**

**Precautionary Measures:** Avoid contact of heated material with eyes, skin, and clothing. Avoid breathing vapor or fumes from heated material.

**Unusual Handling Hazards:** Potentially toxic/irritating fumes may be evolved from heated material. At temperatures (>350°F, >177°C), polyethylenes can release vapors and gases, which are irritating to the mucous membranes of the eyes, mouth, throat, and lungs. These substances may include acetaldehyde, acetone, acetic acid, formic acid,

formaldehyde and acrolein. Based on animal data and limited epidemiological evidence, NTP, IARC (2A), and OSHA have listed formaldehyde as a probable human carcinogen. Following all recommendations within this MSDS should minimize exposure to thermal processing emissions.

**SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION**

**GENERAL CONSIDERATIONS:**

Consider the potential hazards of this material (see Section 3), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

**ENGINEERING CONTROLS:**

If heated material generates vapor or fumes, use process enclosures, local exhaust ventilation, or other engineering controls to control exposure.

**PERSONAL PROTECTIVE EQUIPMENT:**

**Eye/Face Protection:** Wear eye protection such as safety glasses, chemical goggles, or faceshields if engineering controls or work practices are not adequate to prevent eye contact. If this material is heated, wear chemical goggles or safety glasses and a face shield.

**Skin Protection:** If this material is heated, wear insulated clothing to prevent skin contact if engineering controls or work practices are not adequate to prevent skin contact.

**Respiratory Protection:** If user operations generate harmful levels of airborne material that is not adequately controlled by ventilation, wear a NIOSH approved respirator that provides adequate protection. Use the following elements for air-purifying respirators: Organic Vapor and Formaldehyde.

**Occupational Exposure Limits:**

Component	Limit	TWA	STEL	Ceiling / Peak	Notation
May Include: Carbon Black	ACGIH	3.5 mg/m3	NA	NA	NA
May Include: Carbon Black	German MAK	6 mg/m3	NA	NA	NA
May Include: Carbon Black	OSHA PEL	3.5 mg/m3	NA	NA	NA
May Include: Lead Chromate Pigment	ACGIH	.01 mg/m3	NA	NA	NA
May Include: Lead Chromate Pigment	German MAK	.1 mg/m3	NA	4	NA
May Include: Lead Chromate Pigment	OSHA SP	.05 mg/m3	NA	NA	NA
Polyethylene	ACGIH	3 mg/m3	NA	NA	NA
Polyethylene	German MAK	6 mg/m3	NA	NA	NA
Polyethylene Butene Copolymer	ACGIH	Not Established	NA	NA	NA
Polyethylene Hexene Copolymer	ACGIH	Not Established	NA	NA	NA

**SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES**

**Appearance and Odor:** Colored plastic (various colors)

**Autoignition:** NA

**Boiling Point:** NA

**Density:** 0.91 - 0.97 g/cm3

**Evaporation Rate:** NDA

**Flammability (Explosive) Limits (% by volume in air):** Lower: NA Upper: NA

**Flashpoint:** NA  
**Molecular Formula:** Mixture  
**Molecular Weight:** NA  
**Melting Point:** 100°C (212°F) - 135°C (275°F)  
**Octanol / Water Partition Coefficient: log-Kow:** NDA  
**pH:** NA  
**Pour Point:** NDA  
**Solubility (in water):** Insoluble in water.  
**Specific Gravity:** 0.91 - 1.02  
**Vapor Pressure:** NA  
**Vapor Density (AIR=1):** NA  
**Viscosity:** NDA  
**Percent Volatile:** NDA

## SECTION 10 STABILITY AND REACTIVITY

**Chemical Stability:** This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

**Conditions to Avoid:** heating above recommended processing temperature

**Incompatibility With Other Materials:** None.

**Hazardous Decomposition Products:** Carbon Oxides.

**Hazardous Polymerization:** Hazardous polymerization will not occur.

## SECTION 11 TOXICOLOGICAL INFORMATION

### IMMEDIATE HEALTH EFFECTS:

**Acute Oral Toxicity:** LD50 / rat / 7950 mg/kg

**Acute Dermal Toxicity:** LD50 / not known

**Acute Inhalation Toxicity:** LC50 / not known

**Eye Irritation:** Polyethylene: This material is not expected to be irritating to the eyes.

**Skin Irritation:** This material is not expected to be irritating to the skin.

**Sensitization:** Dermal - not a sensitizer / human

### ADDITIONAL TOXICOLOGY INFORMATION:

This product contains POLYMERIZED OLEFINS.

During thermal processing (>350°F, >177°C) polyolefins can release vapors and gases (aldehydes, ketones and organic acids) which are irritating to the mucous membranes of the eyes, mouth, throat, and lungs. Generally these irritant effects are all transitory. However, prolonged exposure to irritating off-gases can lead to pulmonary edema. Formaldehyde (an aldehyde) has been classified as a probable human carcinogen by NTP, IARC (2A), and OSHA based on animal data and limited epidemiological evidence. Pigments containing carbon black, lead chromate, nickel, antimony, or titanium compounds may have been incorporated into this product. The International Agency for Research on Cancer (IARC) has classified carbon black as a Group 2B carcinogen (possibly carcinogenic to humans) based on sufficient evidence in animals and inadequate evidence in humans. However, the pigments in this product are bound in a polymer matrix which severely limits its extractability, bioavailability and toxicity. The lead chromate pigment is also silica-encapsulated as well as bound in the polymer matrix. None of these pigments is likely to cause adverse health effects under recommended conditions of use.

## SECTION 12 ECOLOGICAL INFORMATION

**ECOTOXICITY:**

This material is not expected to be harmful to aquatic organisms.

**ENVIRONMENTAL FATE:**

This material is not expected to be readily biodegradable.

**SECTION 13 DISPOSAL CONSIDERATIONS**

Use material for its intended purpose or recycle if possible. This material as manufactured is a non hazardous waste but may be contaminated upon use. If this material must be discarded, depending on its use and application, it may meet the criteria of a hazardous waste as defined by the US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make accurate determinations. If this material is subsequently classified as a hazardous waste, federal law requires disposal at a permitted hazardous waste disposal facility.

**SECTION 14 TRANSPORT INFORMATION**

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition). Consult the appropriate domestic or international mode- specific and quantity- specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the MSDS and the bill of lading.

**Shipping Descriptions per regulatory authority.****US DOT**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION

**ICAO / IATA**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION

**IMO / IMDG**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION

**RID / ADR**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION

**SECTION 15 REGULATORY INFORMATION****SARA 311/312 CATEGORIES:**

- |                                       |    |
|---------------------------------------|----|
| 1. Immediate (Acute) Health Effects:  | NO |
| 2. Delayed (Chronic) Health Effects:  | NO |
| 3. Fire Hazard:                       | NO |
| 4. Sudden Release of Pressure Hazard: | NO |
| 5. Reactivity Hazard:                 | NO |

**REGULATORY LISTS SEARCHED:**

01 = CA Prop 65	17 = FDA 178	33 = -
02 = LA RTK	18 = FDA 179	34 = -
03 = MA RTK	19 = FDA 180	35 = -
04 =MN Hazardous Substance	20 = FDA 181	36 = -
05 =NJ RTK	21 = FDA 182	37 = SARA Section 302
06 = PA RTK	22 = FDA 184	38 = SARA Section 313
07 = -	23 = FDA 186	39 = TSCA 12 (b)
08 = -	24 = FDA 189	40 = TSCA Section 4
09 = CWA Section 311	25 = IARC Group 1	41 = TSCA Section 5(a)
10 =DOT Marine Pollutant	26 = IARC Group 2A	42 = TSCA Section 8(a) CAIR
11 = FDA 172	27 = IARC Group 2B	43 = TSCA Section 8(a) PAIR
12 = FDA 173	28 = IARC Group 3	44 = TSCA Section 8(d)
13 = FDA 174	29 = IARC Group 4	45 = WHIMS - IDL
14 = FDA 175	30 = NTP Carcinogen	46 = Germany D TAL
15 = FDA 176	31 = OSHA Carcinogen	47 = Germany WKG
16 = FDA 177	32 = OSHA Highly Hazardous	48 = DEA List 1
		49 = DEA List 2

**The following components of this material are found on the regulatory lists indicated.**

Polyethylene	4
May Include: Carbon Black	1, 3, 4, 5, 6, 27, 45
May Include: Lead Chromate Pigment	1, 3, 4, 5, 6, 25, 26, 30, 38, 39, 45, 46

**WHMIS CLASSIFICATION:**

This product is not considered a controlled product according to the criteria of the Canadian Controlled Products Regulations.

**CHEMICAL INVENTORY LISTINGS:**

<b>AUSTRALIA</b>	YES (AUS)
<b>CANADA</b>	YES (DSL)
<b>CHINA</b>	YES (IECSC)
<b>EUROPEAN UNION</b>	NO - Exempt (EINECS/ELINCS)
<b>JAPAN</b>	YES (ENCS)
<b>KOREA</b>	YES (ECL)
<b>PHILIPPINES</b>	YES (PICCS)
<b>UNITED STATES</b>	YES (TSCA)

**EU LABELING:**

**Symbols:**

NA - Not Applicable

**SECTION 16 OTHER INFORMATION**

**NFPA RATINGS:** Health: 0 Flammability: 0 Reactivity: 0 Special: NA

(0-Least, 1-Slight, 2-Moderate, 3-High, 4-Extreme, PPE:- Personal Protection Equipment Index recommendation, \*-Chronic Effect Indicator). These values are obtained using the guidelines or published evaluations prepared by the National Fire Protection Association (NFPA).

**REVISION STATEMENT:** This revision updates all sections of the MSDS please review.

**ABBREVIATIONS THAT MAY HAVE BEEN USED IN THIS DOCUMENT:**

TLV	- Threshold Limit Value	TWA	- Time Weighted Average
STEL	- Short-term Exposure Limit	PEL	- Permissible Exposure Limit
ACGIH	- American Conference of Government Industrial Hygienists	OSHA	- Occupational Safety & Health Administration
NIOSH	- National Institute for Occupational Safety & Health	NFPA	- National Fire Protection Agency
WHMIS	- Workplace Hazardous Materials Information System	IARC	- Intl. Agency for Research on Cancer
EINECS	- European Inventory of existing Commercial Chemical Substances	RCRA	- Resource Conservation Recovery Act
SARA	- Superfund Amendments and Reauthorization Act.	TSCA	- Toxic Substance Control Act
EC50	- Effective Concentration	LC50	- Lethal Concentration
LD50	- Lethal Dose	CAS	- Chemical Abstract Service
NDA	- No Data Available	NA	- Not Applicable
<=	- Less Than or Equal To	>=	- Greater Than or Equal To
CNS	- Central Nervous System	MAK	- Germany Maximum Concentration Values

**This data sheet is prepared according to the latest adaptation of the EEC Guideline 67/548.**

**This data sheet is prepared according to the OSHA Hazard Communication Standard (29 CFR 1910.1200).**

**This data sheet is prepared according to the ANSI MSDS Standard (Z400.1).**

**This data sheet was prepared by EHS Product Stewardship Group, Chevron Phillips Chemical Company LP, 10001 Six Pines Drive, The Woodlands, TX 77380.**

**This data sheet is prepared according to the Globally Harmonized System (GHS).**

**The above information is based on the data of which we are aware and is believed to be correct as of the date hereof. Since this information may be applied under conditions beyond our control and with which we may be unfamiliar and since data made available subsequent to the date hereof may suggest modifications of the information, we do not assume any responsibility for the results of its use. This information is furnished upon condition that the person receiving it shall make his own determination of the suitability of the material for his particular purpose.**



# Material Safety Data Sheet

The Dow Chemical Company

**Product Name:** Polyethylene 53050E High Density

**Issue Date:** 10/30/2008

**Print Date:** 31 Oct 2008

The Dow Chemical Company encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

## 1. Product and Company Identification

**Product Name**

Polyethylene 53050E High Density

**COMPANY IDENTIFICATION**

The Dow Chemical Company  
2030 Willard H. Dow Center  
Midland, MI 48674  
USA

Customer Information Number: 800-258-2436

**EMERGENCY TELEPHONE NUMBER**

**24-Hour Emergency Contact:** 989-636-4400

**Local Emergency Contact:** 989-636-4400

## 2. Hazards Identification

**Emergency Overview**

**Color:** White

**Physical State:** Pellets

**Odor:** Odorless

**Hazards of product:**

Slipping hazard.

**OSHA Hazard Communication Standard**

This product is not a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**Potential Health Effects**

**Eye Contact:** Solid or dust may cause irritation or corneal injury due to mechanical action. Elevated temperatures may generate vapor levels sufficient to cause eye irritation. Effects may include discomfort and redness.

**Skin Contact:** Prolonged contact is essentially nonirritating to skin. Mechanical injury only. Under normal processing conditions, material is heated to elevated temperatures; contact with the material may cause thermal burns.

**Skin Absorption:** No adverse effects anticipated by skin absorption.

**Inhalation:** No adverse effects are anticipated from single exposure to dust. Vapors/fumes released during thermal processing may cause respiratory irritation.

**Ingestion:** Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts. May cause choking if swallowed.

### 3. Composition Information

Component	CAS #	Amount
1-Butene, polymer with ethene	25087-34-7	> 99.0 %

### 4. First-aid measures

**Eye Contact:** Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

**Skin Contact:** If molten material comes in contact with the skin, do not apply ice but cool under ice water or running stream of water. DO NOT attempt to remove the material from skin. Removal could result in severe tissue damage. Seek medical attention immediately.

**Inhalation:** Move person to fresh air; if effects occur, consult a physician.

**Ingestion:** If swallowed, seek medical attention. May cause gastrointestinal blockage. Do not give laxatives. Do not induce vomiting unless directed to do so by medical personnel.

**Notes to Physician:** If burn is present, treat as any thermal burn, after decontamination. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

### 5. Fire Fighting Measures

**Extinguishing Media:** Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam.

**Fire Fighting Procedures:** Keep people away. Isolate fire and deny unnecessary entry. Soak thoroughly with water to cool and prevent re-ignition. If material is molten, do not apply direct water stream. Use fine water spray or foam. Cool surroundings with water to localize fire zone. Hand held dry chemical or carbon dioxide extinguishers may be used for small fires.

**Special Protective Equipment for Firefighters:** Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves). If protective equipment is not available or not used, fight fire from a protected location or safe distance.

**Unusual Fire and Explosion Hazards:** Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, do not permit dust to accumulate. Dense smoke is emitted when burned without sufficient oxygen.

**Hazardous Combustion Products:** During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating. Combustion products may include and are not limited to: Carbon monoxide. Carbon dioxide.

### 6. Accidental Release Measures

**Steps to be Taken if Material is Released or Spilled:** Contain spilled material if possible. Sweep up. Collect in suitable and properly labeled containers. See Section 13, Disposal Considerations, for additional information.

**Personal Precautions:** Spilled material may cause a slipping hazard. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

**Environmental Precautions:** Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

## 7. Handling and Storage

### Handling

**General Handling:** No smoking, open flames or sources of ignition in handling and storage area. Good housekeeping and controlling of dusts are necessary for safe handling of product. Avoid breathing process fumes. Use with adequate ventilation. When appropriate, unique handling information for containers can be found on the product label. Workers should be protected from the possibility of contact with molten resin. Do not get molten material in eyes, on skin or clothing. Pneumatic conveying and other mechanical handling operations can generate combustible dust. To reduce the potential for dust explosions, electrically bond and ground equipment and do not permit dust to accumulate. Dust can be ignited by static discharge.

### Storage

Store in accordance with good manufacturing practices.

## 8. Exposure Controls / Personal Protection

### Exposure Limits

None established

### Personal Protection

**Eye/Face Protection:** Use safety glasses. If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles. If exposure causes eye discomfort, use a full-face respirator.

**Skin Protection:** No precautions other than clean body-covering clothing should be needed.

**Hand protection:** Chemical protective gloves should not be needed when handling this material. Consistent with general hygienic practice for any material, skin contact should be minimized. Use gloves to protect from mechanical injury. Selection of gloves will depend on the task. Use gloves with insulation for thermal protection, when needed.

**Respiratory Protection:** Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. Use an approved air-purifying respirator when vapors are generated at increased temperatures or when dust or mist is present. The following should be effective types of air-purifying respirators: When dust/mist are present use a/an Particulate filter. When combinations of vapors, acids, or dusts/mists are present use a/an Organic vapor cartridge with a particulate pre-filter.

**Ingestion:** Use good personal hygiene. Do not consume or store food in the work area. Wash hands before smoking or eating.

### Engineering Controls

**Ventilation:** Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

## 9. Physical and Chemical Properties

**Physical State**  
**Color**

Pellets  
White

<b>Odor</b>	Odorless
<b>Flash Point - Closed Cup</b>	Not applicable
<b>Flammable Limits In Air</b>	<b>Lower:</b> Not applicable <b>Upper:</b> Not applicable
<b>Autoignition Temperature</b>	No test data available
<b>Vapor Pressure</b>	Not applicable
<b>Boiling Point (760 mmHg)</b>	Not applicable.
<b>Vapor Density (air = 1)</b>	Not applicable
<b>Specific Gravity (H<sub>2</sub>O = 1)</b>	0.83 - 0.97 <i>Supplier</i>
<b>Freezing Point</b>	Not applicable
<b>Melting Point</b>	<i>Supplier Varies</i>
<b>Solubility in Water (by weight)</b>	Negligible
<b>pH</b>	Not applicable
<b>Decomposition Temperature</b>	No test data available
<b>Partition coefficient, n-octanol/water (log Pow)</b>	No data available for this product.
<b>Kinematic Viscosity</b>	Not applicable

## 10. Stability and Reactivity

### Stability/Instability

Stable.

**Conditions to Avoid:** Exposure to elevated temperatures can cause product to decompose.

**Incompatible Materials:** None known.

### Hazardous Polymerization

Will not occur.

### Thermal Decomposition

Decomposition products depend upon temperature, air supply and the presence of other materials. Processing may release fumes and other decomposition products. At temperatures exceeding melt temperatures, polymer fragments can be released. Fumes can be irritating. Decomposition products can include and are not limited to: Aldehydes. Alcohols. Organic acids. Decomposition products can include trace amounts of: Hydrocarbons.

## 11. Toxicological Information

### Acute Toxicity

#### Ingestion

Estimated LD<sub>50</sub>, Rat > 5,000 mg/kg

#### Skin Absorption

Estimated LD<sub>50</sub>, Rabbit > 2,000 mg/kg

### Repeated Dose Toxicity

Additives are encapsulated in the product and are not expected to be released under normal processing conditions or foreseeable emergency.

### Chronic Toxicity and Carcinogenicity

No relevant information found.

### Developmental Toxicity

No relevant information found.

### Reproductive Toxicity

No relevant information found.

### Genetic Toxicology

No relevant information found.

## 12. Ecological Information

### ENVIRONMENTAL FATE

#### **Movement & Partitioning**

No bioconcentration is expected because of the relatively high molecular weight (MW greater than 1000). In the terrestrial environment, material is expected to remain in the soil. In the aquatic environment, material is expected to float.

#### **Persistence and Degradability**

This water-insoluble polymeric solid is expected to be inert in the environment. Surface photodegradation is expected with exposure to sunlight. No appreciable biodegradation is expected.

### ECOTOXICITY

Not expected to be acutely toxic, but material in pellet or bead form may mechanically cause adverse effects if ingested by waterfowl or aquatic life.

## 13. Disposal Considerations

DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device. Landfill.

## 14. Transport Information

### **DOT Non-Bulk**

NOT REGULATED

### **DOT Bulk**

NOT REGULATED

### **IMDG**

NOT REGULATED

### **ICAO/IATA**

NOT REGULATED

*This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.*

## 15. Regulatory Information

### OSHA Hazard Communication Standard

This product is not a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Immediate (Acute) Health Hazard	No
Delayed (Chronic) Health Hazard	No
Fire Hazard	No
Reactive Hazard	No
Sudden Release of Pressure Hazard	No

### Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

### Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Hazardous Substances List and/or Pennsylvania Environmental Hazardous Substance List:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

### Pennsylvania (Worker and Community Right-To-Know Act): Pennsylvania Special Hazardous Substances List:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

### California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

### US. Toxic Substances Control Act

All components of this product are on the TSCA Inventory or are exempt from TSCA Inventory requirements under 40 CFR 720.30

### CEPA - Domestic Substances List (DSL)

All substances contained in this product are listed on the Canadian Domestic Substances List (DSL) or are not required to be listed.

## 16. Other Information

### Recommended Uses and Restrictions

A polyethylene plastic - For industrial conversion as a raw material for manufacture of articles or goods. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

### Revision

Identification Number: 50737 / 1001 / Issue Date 10/30/2008 / Version: 2.1

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

### Legend

N/A	Not available
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W/W	Weight/Weight
OEL	Occupational Exposure Limit
STEL	Short Term Exposure Limit
TWA	Time Weighted Average
ACGIH	American Conference of Governmental Industrial Hygienists, Inc.
DOW IHG	Dow Industrial Hygiene Guideline
WEEL	Workplace Environmental Exposure Level
HAZ_DES	Hazard Designation
Action Level	A value set by OSHA that is lower than the PEL which will trigger the need for activities such as exposure monitoring and medical surveillance if exceeded.

*The Dow Chemical Company urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.*



# MATERIAL SPECIFICATION

## PE3408/PE4710 POLYETHYLENE RESIN

FAMILY:	POLYETHYLENE
PRODUCT:	PE4710 Resin
TYPE:	SPECIFICATION
DOC:	MS-011
REV:	~
FILE:	PE RESIN MS-011
DATE:	8/22/2007
PAGES:	1

### SCOPE:

This document describes the material requirements for Polyethylene (PE) Resin for use in the manufacture of all PE3408/PE4710 fittings and products in Central Plastics' production facilities. This material may also be used in other product applications if specified.

### Description:

Polyethylene resin designated as PE3408/PE4710 or PE100 and having a PPI long-term hydrostatic design stress and hydrostatic design basis rating. The resin shall be pre-compounded virgin material. Resin shipments shall be accompanied by a certificate of analysis from the producer upon receipt.

### Controlling Specification:

ASTM D3350 [Specification for Polyethylene Plastics Pipe and Fittings Material](#)  
 ASTM D2837 [Method for Obtaining Hydrostatic Design Basis for Thermoplastic Pipe Materials](#)

### Certifications:

All PE resins supplied to Central Plastics shall be accompanied by the supplier's Certificate of Compliance indicating that the material meets all of the requirements previously agreed upon.

### TYPICAL PROPERTIES

PROPERTY	ASTM TEST METHOD	NOMINAL VALUE
Cell Classification	ASTM D3350	345464C (minimum)
Density, gm/cc (Natural)	ASTM D4883	0.948 g/cc
Density, gm/cc (Black)	ASTM D4883	0.959 g/cc
Melt Index, gm/10 min. (190C / 21.60 kg)	ASTM D1238	8.0 g/10 min
Tensile Strength	ASTM D638	
@ Yield (2 in. / min.)		3625 psi
@ Break (2 in. / min.)		5500 psi
Elongation @ Break (2 in. / min.)	ASTM D638	> 600%
Flexural Modulus (2% Secant - 1)	ASTM D790	>150,000 psi
Notched Izod Impact Strength	ASTM D256	9 ft-lbf/in
Hardness (Shore D)	ASTM D2240	66
Vicat Softening Point	ASTM D1525	259°F
Brittleness Temperature	ASTM D746	<-180°F
Hydrostatic Design Basis	ASTM D2837	
@23C		1600 psi
@60C		1000 psi
ESCR (Condition C)	ASTM D1693	>5000 hours
Notched Tensile (PENT)	ASTM F1473	>8000 hours
Carbon Black Concentration	ASTM D1603	>2%

*Note: This Specification supercedes all previous Material Specifications and is subject to change without notice.*

Approved By:

Jeff Wright  
 Director of Product Management